

# Technical Data Sheet



The Willamette Valley  
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Partnering through  
service, innovation, and  
integrity

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# Nail Line Marking Ink Blk #220 RTU

## Black Ink for Marking Nail Lines

### DESCRIPTION

Black Nail Line Ink #220 RTU is a ready-to-use ink designed to be used in mills without requiring further dilution to mark the nail line on OSB panels. It is composed of black colorants in a water-based medium. It exhibits colorfastness and UV fade resistance.

### WHERE TO USE

- OSB

### FEATURES AND BENEFITS

- Easy-to-see intense color
- Water-based
- Reduces or eliminates clogging

### PACKAGING

1-gallon pails  
5-gallon pails  
Drums  
Totes

### SHELF LIFE

3 months when properly stored.

### STORAGE

Store this product in a clean, dry, shaded or covered environment out of direct sun light.  
DO NOT FREEZE – Store at 38-100°F (3.33-37.7°C)

## TECHNICAL INFORMATION

### TYPICAL PROPERTIES

Weight: pounds/gallon (kg/liter)	8.35 (1.001)
pH	8.5-9.5
Color	Black

## APPLICATION

This product is supplied to the customer in a ready-to-use form. Additional dilution may result in degradation of the product performance.

For other recommendations, please contact your WVCO representative.

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### CLEAN-UP

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Black Nail Line Ink must be washed with warm soapy water while still wet.

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### CONTACT INFORMATION

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Please see the side bar on the front page for the Division nearest to your location.

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### HEALTH AND SAFETY

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Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800-333-9826 or send an email to: [sds@wilvaco.com](mailto:sds@wilvaco.com).

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