

# Technical Data Sheet



The Willamette Valley  
Company LLC

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Partnering through  
service, innovation, and  
integrity

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## SOUTHERN DIVISION

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# Water-based Particle Board Edge Filler

## Water-based Filler for the Edges of Particle Board

### DESCRIPTION

Willamette Valley Company's Water-based Particle Board Edge Filler is an acrylic-based wood filler used to repair defects in all types of wood. Specialized additives are incorporated to allow smooth application and the unique thixotropic characteristics enable the product to pump with ease.

### WHERE TO USE

- Edges of Particle Board
- Industrial Mill Environments

### FEATURES AND BENEFITS

- Minimal Shrinkage
- Smooth Application
- Easy to Pump
- Paintable and Stainable

### PACKAGING

Totes (330 gallons)  
Drums (55 gallons)  
5 Gallon Pails

### SHELF LIFE

6 months when properly stored.

### STORAGE

Store this product in a clean, dry, shaded or covered environment. DO NOT FREEZE.

## TECHNICAL INFORMATION

### TYPICAL PROPERTIES

Percent Solids by Weight	68
Viscosity, cps, ASTM D 4878	300,000
Weight / Gallon	15.4
Color Other colors available upon request	Pine

### DRY TIME

A thin film will dry in minutes. Thicker applications may require hours to dry. Dry time depends on temperature, humidity and thickness of film.

### CLEAN-UP

Water-based Particle Board Edge Filler can be washed with water prior to drying. If it has dried, steam or mechanical abrasion is recommended.

### NOTES

This product is supplied to the customer in a ready to use form. Any addition of water to reduce viscosity may result in degradation of the product performance.

### CONTACT INFORMATION

Please see the side bar for the Division nearest to your location.

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## APPLICATION

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Water-based Particle Board Edge Filler is formulated to be applied in industrial mill applications with an air driven Graco putty pump and automatic applicator gun or through a bullnose applicator. For other application methods or viscosity modifications, please check with your Willamette Valley Company Representative.

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## HEALTH AND SAFETY

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Before handling, you should become familiar with the Safety Data Sheet (SDS) regarding the risks and safe use of this product. To obtain an SDS please call 800 333 9826 or send an email to: [sds@wilvaco.com](mailto:sds@wilvaco.com).

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